

CERTIFICATE

Welding of railway vehicles and components according to: EN 15085-2

This Certificate is issued to: **TALLERES ALEGRIA, S.A.**
Barrio Aboño s/n
(33492) Carreño (Asturias) Spain

Is qualified to perform welding work within the range of certification of

Certification Level CL1 according to EN 15085-2:2020+A2:2025
Type of activity: D, P, S (Design, Production, Purchase and Supply)

Type of components: Design, purchase and supply and Manufacture of railway vehicles and components.

Welding processes and base material groups:

Welding processes according to EN ISO 4063	Base material group to CEN ISO/TR 15608	Dimensions	Comments
135	1.2	t = 3 - 50 mm	BW, partly mechanized
	1.2	t = 3 - 50 mm	FW, partly mechanized
	1.2 / 3.1	t = 3 - 50 mm	BW, partly mechanized
	3	t = 3 - 10 mm	BW, partly mechanized
	3	t ≥ 5 mm	FW, partly mechanized
	X120 Mn12 t1	t = 3 - 8 mm	BW, partly mechanized
	X120 Mn12 t1	t = 3 - 20 mm	FW, partly mechanized

Responsible welding coordinator (RWC): Maria Isabel Suárez Fanjul (Level A) **Born:** 1987
1st Deputy welding coordinator (DWC): Juan Cebrián Maiz (Level A) **Born:** 1979
Deputy welding coordinator (DWC): Javier Rueda García (Level C) **Born:** 1981
Comments: see reverse.

Certificate No: LRQA/15085/CL1/225/21/1A2
Valid: from 28 August 2026 to 7 August 2027
Issued on: 26 August 2026
Auditor: Fernando Álvarez

Juan Antonio Pozo – Head of MCB

General regulations (see annex)

Annex certificate No: LRQA/15085/CL1/225/21/1A2

TALLERES ALEGRIA, S.A.

Barrio Aboño s/n
CP 33492 Carreño (Asturias) Spain

Comments:

This Certificate is subject to monitoring of compliance by LRQA Inspection Iberia S.A. as required by the standard EN 15085-2.

Workshop in Barrio Aboño assessed for production.

Workshop in P.I. Silvota assessed for Design and Purchase and Supply.

Small manufacturer in accordance with EN15085-2 Annex C.

The welding coordinator Maria Isabel Suárez Fanjul is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

Further workshops: Calle Peña Santa 10, P.I. Silvota (33192) Llanera (Asturias) Spain

General regulations

according to EN 15085-2:2020+A2:2025

Revocation of the Certificate

The manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated Standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate,

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least three months before the end of the period of validity of the current certificate.

Distribution list:

1. Applicant (original- Email)
2. LRQA Inspection Iberia Madrid



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